

9/6/2019

[Dart Hawkesbury] Job Sheet - Lajeunesse, Marie



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D4121-5
Job Sheet 200068



Part No: D4121-5

Job Qty: 12 pcs

Part Name: Hose Assembly



Part Weight: 0 lbs

Job Created: 9/6/19

Due Date: 9/23/19

Type: SOLD

Status: New

Priority: Medium

Job Tracking No:

Created By: Marie Lajeunesse

Description:

Note: DWG REV D IPP REV:A NEW ISSUE 10-10-05 JLM VERIFIED BY:DD IPP REV:B AS PER ECN 11-598 11-06-05 JLM VERF:DD IPP REV:C 11.11.16 AS PER DWG REV.D DD VERF:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Hrs	Run Hrs	Workcenter/Supplier	Workcenter / Supplier Lead Time	Sign-off
100	Purchasing <i>Avail</i>	12 pcs		9/23/19	0.00	0.00	Purchasing - 1		<i>RE</i> OCT 09 2019
							Purchasing - 2		
							Purchasing - 3		
110	Packaging 2-1 - Receive - B4B	12 pcs		9/23/19	0.00	0.00	Packaging 2 - 1 - B4B		
							Packaging 2 - 2 - B4B		
							Packaging 2 - 3 - B4B		
							Packaging 2 - 5 - B4B		
							Packaging 2 - 4 - B4B		<i>RE</i> OCT 09 2019
							Packaging 2 - 6 - B4B		
							Packaging 2 - 7 - B4B		
							Packaging 2 - 8 - B4B		
							Packaging 2 - 9 - B4B		
							Packaging 2 - 10 - B4B		
							Packaging 2 - 11 - B4B		
							Packaging 2 - 12 - B4B		
							Packaging 2 - 13 - B4B		
							Packaging 2 - 14 - B4B		
							Packaging 2 - 15 - B4B		
							Packaging 2 - 16 - B4B		
							Packaging 2 - 17 - B4B		
							Packaging 2 - 18 - B4B		
							Packaging 2 - 19 - B4B		
							Packaging 2 - 20 - B4B		
							Packaging 2 - 21 - B4B		
							Packaging 2 - 22 - B4B		
							Packaging 2 - 23 - B4B		
							Packaging 2 - 24 - B4B		
							Packaging 2 - 25 - B4B		
							Packaging 2 - 26 - B4B		
							Packaging 2 - 27 - B4B		



Dart Aerospace Ltd.
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CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S221316



Part: D4121-5

Job No: 200068

Serial No/Batch: S221316

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 10/09/19

Plex 9/6/19 11:01 AM Dart.lajeunesse.marie

9/6/2019

[Dart Hawkesbury] Job Sheet - Lajeunesse, Marie

120 QC 6	12 pcs	9/23/19	0.00 0.00	Packaging 2 - 28 - B4B	
				Packaging 2 - 29 - B4B	
				Packaging 2 - 30 - B4B	
				Packaging 2 - 31 - B4B	
				Packaging 2 - 32 - B4B	
				Packaging 2 - 33 - B4B	
				Packaging 2 - 34 - B4B	
				Packaging 2 - 35 - B4B	
				Packaging 2 - 36 - B4B	
				QC 6 - 9	
130 Small Fab - 2 - B4B	12 pcs	9/23/19	0.00 1.26	QC 6 - 68	
				QC 6 - 61	
				QC 6 - 40	
				QC 6 - 81	
				Small Fab - 1 - B4B	
				Small Fab - 2 - B4B	
				Small Fab - 3 - B4B	
				Small Fab - 4 - B4B	
				Small Fab - 5 - B4B	
				Small Fab - 6 - B4B	
140 QC 5	12 pcs	9/23/19	0.00 0.00	Small Fab - 7 - B4B	
				Small Fab - 8 - B4B	
				QC 5 - 10	
				QC 5 - 12	
				QC 5 - 17	
				QC 5 - 18	
				QC 5 - 19	
				QC 5 - 22	
				QC 5 - 24	
				QC 5 - 3	
150 Packaging 3-1 - Stock - B4B	12 pcs	9/23/19	0.00 0.00	QC 5 - 43	
				QC 5 - 49	
				QC 5 - 51	
				QC 5 - 58	
				QC 5 - 68	
				QC 5 - 9	
				QC 5 - 50	
				QC 5 - 30	
				QC 5 - 40	
				QC 5 - 61	
				QC 5 - 81	
				Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	

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NOV 11 2019

NOV 08 2019

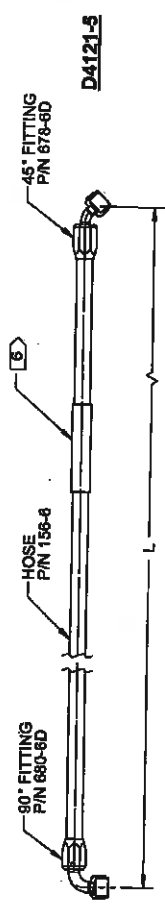
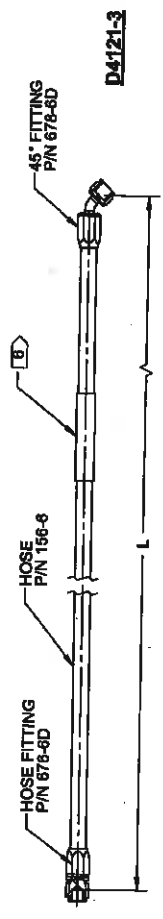
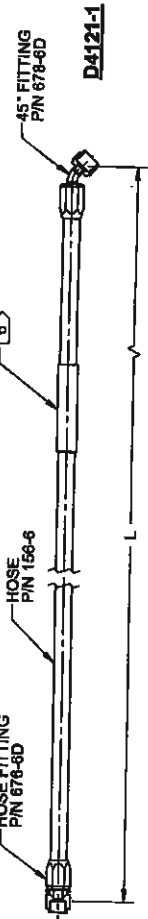
DAS
NOV 12 2019
68
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NOV 15 2019

				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
160 QC 21 - SA	12 pcs	9/23/19	0.00 0.00	QC 21 - SA - 21	BAS 21 NOV 15 2019
				QC 21 - SA - 70	8-00
				QC 21 - SA - 53	
Part Op 100 - (Purchasing) Create D2729-1 label and include with W/O Descriptions: 110 - (Receive & Inspect for Damage & Mat'l Certs) Ensure Material Release Note is attached 120 - (QC6- All purchased or subcontracted products) 130 - (Small Fab) Install D2729-1 as per Dwg D4121 140 - (QC5- Inspect part completeness to step on W/O) 150 - (Identify as per dwg & Stock Location: _____) 160 - (QC21- Final Inspection - Work Order Release)					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
156062D1054D000	Hose Assembly D4121-5	12 pcs (1 ea)	100-Purchasing	S224304	
D2182-045	Heat Shrink 4.5" Long	12 pcs (1 ea)	130-Small Fab - 2 - B4B	C225238	
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
100-Purchasing	156062D1054D000	12	0	0	
130-Small Fab - 2 - B4B	D2182-045	12	25	0	
Part Specifications					
Specifications could not be found.					

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HOSE SPECIFICATION			
DART PIN	STRATO FLEX PIN	VENDOR	L
D4121-1	156003-6D0274	API/AVIAL	27.50
D4121-3	156003-6D0590	API/AVIAL	59.00
D4121-5	156002D1064D000	API/AVIAL	105.50



- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: N/A
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY WITH DART P/N & B/N USING D2729-1 LABEL INSTALLED WITH D2182-045 HEAT SHRINK
 - 7) WEIGHT: N/A
 - 8) STAINLESS STEEL COVERING TO HAVE MINIMUM THICKNESS OF 0.015"

SHOP FOR
REPLACEMENT
ENCLOSURE
UNCONTROLLED
200008 MJS
19 JAN 06

RELEASED
R 2011-11-16
JMP

D	PIN 156003-6D0590 WAS 156003-6D0570 (ZN D2-1)	RF	11.11.14
C	ADD PIN 156002D1064D000 TO D4121-5	RF	11.07.27
B	PIN 678-8D WAS P/N 678-8S (ZN CL-1, B/N 678-8D) WAS 678-8S (ZN D4-1, CL-1, B/N 678-8D) (ZN B4-1) UPDATE STRATO FLEX PIN (ZN D2-1) UPDATE NOTE 6	RF	11.03.07
A	NEW ISSUE	RF	10.08.18
REV.	DESCRIPTION	BY	DATE
DESIGN	RF		
DRAWN	RF		
CHECKED	RF		
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	11.11.14		

DART AEROSPACE USA, INC.
KENT, WA

DRAWING NO. **D4121**

TITLE **HOSE ASSEMBLIES**

REV. D
SHEET 1 OF 1

SCALE
NTS

DATE 11.11.14

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Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

DISPOSITION		DEPARTMENT/PROCESS					
Job: _____	Rework ☐	Skid-tube ☐	Cross tube ☐	Eng. (Non-AW) ☐	Engineering ☐		
Part No. _____	Scrap ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Water Jet ☐		
	Use-as-is ☐	Large Fab ☐	Finishing ☐	Rec/Store/Packaging ☐	Supplier ☐	Quality ☐	
Date: _____	Sequence #: _____	QTY Affected: _____		MRB (QS1042) _____			
Description Work Order Deviation		Disposition					
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY					
		Pressure/Forced ☐	Contamination ☐	Power Loss/Surge ☐	Positioned Wrong ☐		
		Bending ☐	Misaligned/off center ☐	Folio/Program ☐	Outside Tolerance ☐		
		Crushing ☐	BOM/Route ☐	Grain Direction ☐	Drawing ☐		
Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Finish ☐				
Crimp/Kink/Ripple/Wave/Twist ☐	Incomplete/Unclear Instructions ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐				
Marks/Chatter ☐	Drill Holes ☐	Out of Sequence ☐	Misread ☐				
Mislabeled ☐	Fit/Function ☐	Off-set/Set-up ☐					
Other/Details: _____							
		Completed By _____					
		Lead hand / Supervisor _____					
		QC / QA Coordinator _____					



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB044457



Revised

Supplier: AVI002-VU
Aviall
PO BOX 842267
Dallas, TX 75284-2267 USA
Phone: 905-676-1695
Fax: 905-676-9046

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB044457
PO Date: 9/9/19
Due Date: 9/20/19
Purchase Order Revision:
Revision Date:
Ship-To Contact: Guerin, Kimberley
Phone: 613-632-5200 Ext: 298
kguerin@dartaero.com

Via: Ground
Pynt Terms: Net 30

Freight Terms:
Special Comments:

E-MAILED
2019-09-12

Items												
Line Item	Job	Part	Supplier Part No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1	200066	156003-6D0274	156003-6D0274	Hose Assembly D4121-1 As per Dwg D4121 Rev. D.	Firmed X24	-	9/20/19	24 pcs	0 pcs	24 pcs	\$252.75/pcs	\$6,066.00
											OCT 09 2019	
2	200068	156062D1054D000	156062D1054D000	Hose Assembly D4121-5 As Per Dwg D4121 Rev. D	Firmed X12	-	9/20/19	12 pcs	0 pcs	12 pcs	\$573.87/pcs	\$6,886.44
											OCT 09 2019	
3	200067	156003-6D0590	156003-6D0590	Hose Assembly D4121-3 As Per Dwg D4121 Rev. D	Firmed X10	-	9/20/19	10 pcs	0 pcs	10 pcs	\$310.35/pcs	\$3,103.50
											OCT 09 2019	
Grand Total:											\$16,055.94	

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

- A005 RIGHT OF ENTRY
- A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
- A012 CHEMICAL AND PHYSICAL TEST REPORTS
- A016 PERSONNEL QUALIFICATION
- A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
- A026 CERTIFICATION OF MATERIAL CONFORMANCE
- A041 QUALITY MANAGEMENT SYSTEM
- A042 DART NOTIFICATION BY SUPPLIER
- A043 RETENTION OF QUALITY DOCUMENT
- A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM
- A049 SUPPLIER AWARENESS



A Boeing Company

PACKING LIST



DELIVERY NUMBER: 8007997984

ROUTE: US FedEx International Priority

PAGE: 1 of 1
DATE: 07OCT19
TIME: 14:15:33
EMP: 00000000
ORD TYP: ZOR 132
CURRENCY: USD
TERMS: Net 30

CUSTOMER PO: POHB044457
ORDER NUMBER: 1005415426
ORDER DATE: 07OCT19

B 10003951
DART AEROSPACE LTD
1270 ABERDEEN STREET
HAWKESBURY ON K6A 1K7
CANADA

S 10003951
H DART AEROSPACE LTD
I 1270 ABERDEEN STREET
P 1270 ABERDEEN STREET
T HAWKESBURY ON K6A 1K7
O CANADA

S 1025
H AVIALL DENVER HOSE SHOP
I DENVER HOSE SHOP
P 7285 S REVERE PKWY, STE 703
F CENTENNIAL CO 80112-3928
M USA

LINE	PO LINE	MFG	ITEM DESCRIPTION	ORDER QUANTITY	SHIP QUANTITY	QUANTITY BACK ORDER	UOM	CUSTOMER PRICE	EXTENDED CUSTOMER PRICE
00010	0	1S	156003-6D0274 HOSE: MED PRESSURE, RUBBER	24	24	0	EA	252.75	6,066.00
BATCH 100204905									
00020	0	1S	156062D1054D000 HOSE: MED PRESSURE, RUBBER	12	24	0	EA	573.87	6,886.44
BATCH 100204906									
00030	0	1S	156003-6D0590 HOSE: MED PRESSURE, RUBBER	10	12	0	EA	310.35	3,103.50
BATCH 100204907									

RECEIVED

OCT 09 2019

DART AEROSPACE LTD.

This is not an Invoice.
For payment processing, please refer to Invoice.

The recipient of these goods agrees to comply with all export regulations governing the transfer, sale, lease, or use of these goods.
Diversification contrary to U.S. Law is prohibited.

CERTIFICATE OF CONFORMANCE

This Certificate of Conformance affirms that the products, articles or parts referenced on this document are new or overhauled, are traceable to the approved source and, when required, were manufactured under an Aviation Authority approval. All Original Manufacturers' Certifications are maintained and can be made available upon request. For overhauled or repaired products, the original FAA 8130-3/EAASA Form 1 or equivalent Aviation Authority tag is attached to the component. Products, articles or parts were not subjected to adverse operating conditions or excessive temperatures.

DISCOUNT TERMS APPLY ONLY TO SUB TOTAL. ALL
RETURNED MERCHANDISE SUBJECT TO HANDLING
FEE.

CUSTOMER COPY

AV20 RS-06

07OCT19

Date



A Boeing Company

Hose Shop 7285 S Revere Pkwy, Ste 703, Centennial, CO 80112-3928

Phone: 303-460-7708

Fax: 303-460-1190

WWW.AVIALL.COM

TSO CERTIFICATION

It is hereby certified that (A) The parts and/or materials reflected herein were produced under Federal Aviation Administration approved manufacturing and quality control system/methods as set forth in the FAA issued technical standard order authorizations (TSOA) issued to Stratoflex and (B) such parts and/or materials are new and are in condition for safe operation.

Boeing Order Number: 1005415426

0010: 156003-6D0274

24 ea. ✓

0020: 156062D1054D000

12 ea. ✓

0030: 156003-6D0590

10 ea. ✓

Signed: _____

Date: 10/07/2019

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Boeing Distribution, Inc. is not providing OEM parts. Boeing Distribution, Inc. is an authorized Stratoflex distributor providing TSO assemblies. Numbers referenced per customer requirements are for customer reference ~~ONLY~~ and are in no way intended to be represented as OEM parts. Any reference to an OEM part number does not authorize or reflect installation authority for this part. The installation authority is provided by the mechanic installing this product in accordance with FAR Part 43. If applicable, satisfactory compliance with the conditions and tests required for TSO approval indicates the hose assembly has met the minimum performance standards as stated in the TSO. Furthermore, it is the responsibility of the installer to determine the installation eligibility and that it will not cause the hose assembly to be subjected to conditions in excess of those for which it has been approved.



Dart Aerospace Ltd.
1270 Aberdeen St
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Canada

Tel (613) 632-5200
Fax 613 632-5246

RBT18586
Job Sheet 200078



Part No: RBT18586

Job Qty: 15 pcs

Part Name: Dummy Fuel Filter Work Aid



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 9/6/19

Job Tracking No:

Due Date: 11/7/19

Created By: Marie Lajeunesse

Type: SOLD

Description: ORDER 17378

Note: DWG RBT18586 Rev. 2 IPP Rev. A 18.08.17 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Small Fab - 1	15 pcs	11/7/19	11/7/19	0.00	15.00	Small Fab - 1		MTC
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
							Small Fab - 8		
120	QC 5	15 pcs	11/7/19	11/7/19	0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
130	Packaging 3-1 - Stock - B4B	15 pcs	11/7/19	11/7/19	0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		



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CANADA
TEL.: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S231645



Part: RBT18586

Job No: 200078

Serial No/Batch: S231645

Revision: 2

Inspector:

Exp Date:

Instructions:

Date: 11/14/19

DAS

NOV 14 2019 40
9-89

Plex 11/6/19 11:41 AM dart.leclair.mathieu

					Packaging 3 - 5 - B4B			
					Packaging 3 - 6 - B4B			
					Packaging 3 - 7 - B4B			
					Packaging 3 - 8 - B4B			
					Packaging 3 - 9 - B4B			
					Packaging 3 - 10 - B4B			
					Packaging 3 - 11 - B4B			
					Packaging 3 - 12 - B4B			
					Packaging 3 - 13 - B4B			
					Packaging 3 - 14 - B4B			
					Packaging 3 - 15 - B4B			
					Packaging 3 - 16 - B4B			
					Packaging 3 - 17 - B4B			
					Packaging 3 - 18 - B4B			
					Packaging 3 - 19 - B4B			
					Packaging 3 - 20 - B4B			
					Packaging 3 - 21 - B4B			
					Packaging 3 - 22 - B4B			
					Packaging 3 - 23 - B4B			
					Packaging 3 - 24 - B4B			
					Packaging 3 - 25 - B4B			
					Packaging 3 - 26 - B4B			
					Packaging 3 - 27 - B4B			
					Packaging 3 - 28 - B4B			
					Packaging 3 - 29 - B4B			
					Packaging 3 - 30 - B4B			
					Packaging 3 - 31 - B4B			
					Packaging 3 - 32 - B4B			
					Packaging 3 - 33 - B4B			
					Packaging 3 - 34 - B4B			
					Packaging 3 - 35 - B4B			
					Packaging 3 - 36 - B4B			
140	QC 21 - SA	15 pcs	11/7/19	0.00 0.00	QC 21 - SA - 21			
					QC 21 - SA - 70			
					QC 21 - SA - 53			
Part Op 110 - Small Fab - 1-Assemble as per DWG. Descriptions: 120 - QC5- Inspect part completeness to step on W/O 130 - Identify as per dwg & Stock Location: _____ Bag and tag 140 - QC21- Final Inspection - Work Order Release								
Job BOM								
Part / Item	Component Name	Quantity	Operation	Container				
D2594-3	O-Ring	15 pcs (1 ea)	110-Small Fab - 1					
RBT18586-1	Dummy filter	15 pcs (1 ea)	110-Small Fab - 1					
Job Allocations								
Operation	Component Part	Required	Inventory	Allocated				
110-Small Fab - 1	D2594-3	15	458	0				
	RBT18586-1	15	0	0				
Part Specifications								
Specifications could not be found.								

Plex 11/6/19 11:41 AM dart.leclair.mathieu